: UPPER BLADE SUPPORT ASSY

Date: User: Tuesday. 28/10/2008 10:18:52 AM

Melanie Fauteux

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 43001

**Estimate Number** : 13471

P.O. Number

Prsht Rev.

Written By

This Issue : 28/10/2008

: NC

: // First Issue

**Previous Run** 

: 41514

Type

S.O. No. :

: LARGE FAB ASSY

Project Number **Drawing Revision** 

**Drawing Name** 

**Part Number** 

**Drawing Number** 

Material

Due Date

: 04/11/2008

: N/A

: B1

: PB674300175

: B6743001 P.11

Qty:

4 Um:

08-11-06

08-11-06

08-11-06

Each

Checked & Approved By

Comment

: Est Rev:A

new issue DD verified by:ec

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

PB6743001167 1.0

Long Side Plate

Comment: Qty.:

Long Side Plate

2.0000 Each(s)/Unit Total:

8.0000 Each(s)

batch: 41 5% PB6743001169

Long Support Plate

Comment: Qty.:

2.0

3.0

4.0

1.0000 Each(s)/Unit Total:

Long Support Plate

4.0000 Each(s)

batch: 4156 Q

PB6743001171

D34501

Mounting Plate



Comment: Qty.:

6.0000 Each(s)/Unit Total:

24.0000 Each(s)

Mounting Plate

batch:\_\_

Reinforcement Plate



Comment: Qty.:

1.0000 Each(s)/Unit Total:

4.0000 Each(s)

Reinforcement Plate

batch:

LARGE FABRICATION RESOURCE 1

5.0

LARGE FAB 1



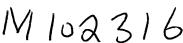
Comment: Weld assembly as per dwg PB67-43001

MF

ME

08-11-06

Date: Tuesday, 28/10/2008 10:18:52 AM User: Melanie Fauteux **Process Sheet Drawing Name: UPPER BLADE SUPPORT ASSY** Customer: CU-DAR001 Dart Helicopters Services Job Number: 43001 Part Number: PB674300175 Job Number: Seq. #: **Description: Machine Or Operation:** VISUAL WELDING INSPECTION 6.0 Comment: VISUAL WELDING INSPECTION 7.0 QC5 Comment: INSPECT WORK TO CURRENT STEP POWDER COATING 8.0 POWDER COATING







1- put screws in nut plates before powder coating to keep thread clean

2- Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: **OVEN TEMPERATURE:** FINISH TIME:

9.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION



10.0

PACKAGING 1

Comment: POWDER COATING

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



Job Completion

